

ASAP Please D206-781-033 (53784)

Work Order ID 54171

December 2, 2009 9:18:02 AM

Page 1

Item ID: D3878-1
Revision ID: A
Item Name: Cargo Floor Protector

Accept

Setup Start

Stop

Start Date: 12/02/09 Start Qty: 4.00
Required Date: 12/04/09 Req'd Qty: 4.00
Reference:

Cust Item ID:
Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

0.00

0.00

0.00

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3878

Dwg Rev: A

Prog Rev: A

2- Deburr if necessary

QC2- Inspect parts off machine FAI/FAIB

Memo

110

QC

Quality Control

B9-12-2

EP 09/12/02

B9-12-2

(4)

P40 ->

W/O: 54171		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
9/12/12		Missin Draw nbn & Revision nbn update w/o	AD	09/12/12			S 09/12/12

Part No: D3878-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54171

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Page 2

Item ID: D3878-1

Revision ID: A

Item Name: Cargo Floor Protector

Start Date: 12/02/09 Start Qty: 4.00

Required Date: 12/04/09 Req'd Qty: 4.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

→ 8012/02

QC

Memo

0.00

Quality Control

200

✓

130

Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

9/12/02 4x SQ

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/12/03

09-12-3
4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 54171

Parent Item: D3878-1RevA

Parent Item Name: Cargo Floor Protector

Comments:

Start Date: 12/02/09

Required Date: 12/04/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
F60029		Purchased	No			100	sf	0.0000	45.7200			



lexan grey



B 9-12-2

112 585

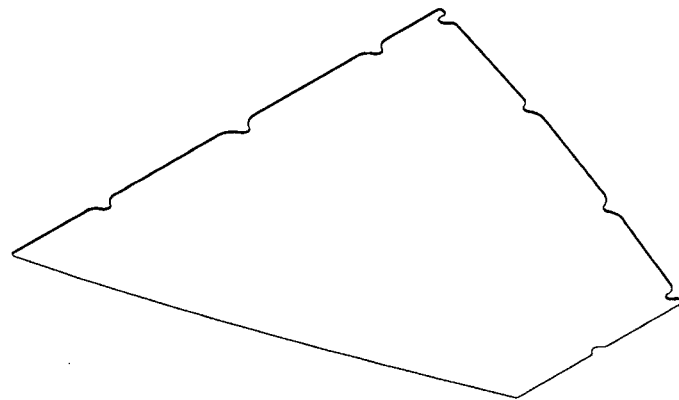
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O
54171

D3878-1 CARGO FLOOR PROTECTOR

RELEASED
1696565 MB

A	NEW ISSUE	PH	09.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3878	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CARGO FLOOR PROTECTOR	NTS
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